CLAIMS

What is claimed is:

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1. A fabrication method for light-emitting chips to produce a plurality of light-emitting chips with fast heat-dissipating characters after cutting, the method comprising the steps of:

providing an epitaxial chip and a heat-dissipating substrate, the epitaxial chip having a surface which is attached with a plurality of metal blocks and formed with a plurality of grooves, the heat-dissipating substrate being attached with a plurality of metal electrodes;

bonding the metal blocks of the epitaxial chips and the metal electrodes of the heat-dissipating electrodes after aligning them; and

cutting the bonded epitaxial chip and the heat-dissipating substrate to form a plurality of independent light-emitting chips.

- 2. The fabrication method of claim 1, wherein the metal blocks attached on the epitaxial chip is made of a material selected from the group consisting of gold, silver, tin, and their alloys that have highly electric and thermal conductive properties.
 - 3. The fabrication method of claim 1, wherein the metal blocks on the epitaxial chip is attached by a method selected from electroplating, evaporation and sputtering.
- 4. The fabrication method of claim 1, wherein the bonding between the metal electrodes on the heat-dissipating substrate and the metal blocks on the epitaxial chip is performed via a method selected from electro-soldering, welding, and supersonic bonding.
 - 5. The fabrication method of claim 1, wherein the material of the heat-dissipating substrate is selected from the group consisting of ceramics, aluminum oxides, and aluminum nitrides.

- 6. The fabrication method of claim 1, wherein the grooves of the epitaxial chip are formed by laser machining or a lithography process.
- 7. A fabrication method for light-emitting chips with a color mixture layer for making a light-emitting chip that emits light with a mixture of at least two different wavelengths, the method comprising the steps of:

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providing an epitaxial chip and a heat-dissipating substrate, the epitaxial chip having a surface which is attached with a plurality of metal blocks, formed with a plurality of grooves and coated with a color mixture layer, the heat-dissipating substrate being attached with a plurality of metal electrodes;

bonding the metal blocks of the epitaxial chips and the metal electrodes of the heat-dissipating electrodes after aligning them; and

cutting the bonded epitaxial chip and the heat-dissipating substrate to form a plurality of independent light-emitting chips.

- 8. The fabrication method of claim 7, wherein the plurality of metal blocks attached on the epitaxial chip is made of a material selected from the group consisting of gold, silver, tin, and their alloys that have highly electric and thermal conductive properties.
- 9. The fabrication method of claim 7, wherein the plurality of metal blocks on the epitaxial chip is attached by a method selected from electroplating, evaporation and sputtering.
- 10. The fabrication method of claim 7, wherein the bonding between the metal electrodes on the heat-dissipating substrate and the metal blocks on the epitaxial chip is performed via a method selected from electro-soldering, welding, and supersonic bonding.
 - 11. The fabrication method of claim 7, wherein the material of the heat-dissipating substrate is selected from the group consisting of ceramics, aluminum oxides, and aluminum nitrides.

- 12. The fabrication method of claim 7, wherein the color mixture layer is formed from mixed scattering particles, fluorescent particles, and diffracting particles.
- 13. The fabrication method of claim 7, wherein the grooves of the epitaxial chip are formed by laser machining or a lithography process.
- 14. A fabrication method for light-emitting chips with a fluorescent layer for making a light-emitting chip that emits light with a mixture of at least two different wavelengths, the method comprising the steps of:

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providing an epitaxial chip and a heat-dissipating substrate, the epitaxial chip having a surface which is attached with a plurality of metal blocks, formed with a plurality of grooves and coated with a fluorescent layer, the heat-dissipating substrate being attached with a plurality of metal electrodes;

bonding the metal blocks of the epitaxial chips and the metal electrodes of the heat-dissipating electrodes after aligning them; and

cutting the bonded epitaxial chip and the heat-dissipating substrate to form a plurality of independent light-emitting chips.

- 15. The fabrication method of claim 14, wherein the plurality of metal blocks attached on the epitaxial chip is made of a material selected from the group consisting of gold, silver, tin, and their alloys that have highly electric and thermal conductive properties.
- 16. The fabrication method of claim 14, wherein the plurality of metal blocks on the epitaxial chip is attached by a method selected from electroplating, evaporation and sputtering.
 - 17. The fabrication method of claim 14, wherein the bonding between the metal electrodes on the heat-dissipating substrate and the metal blocks on the epitaxial chip is performed via a method selected from electro-soldering, welding, and supersonic bonding.

- 18. The fabrication method of claim 14, wherein the material of the heat-dissipating substrate is selected from the group consisting of ceramics, aluminum oxides, and aluminum nitrides.
- 19. The fabrication method of claim 14, wherein the fluorescent layer contains yttrium
 aluminum garnet (YAG) powders.
 - 20. The fabrication method of claim 14, wherein the grooves of the epitaxial chip are formed by laser machining or a lithography process.